

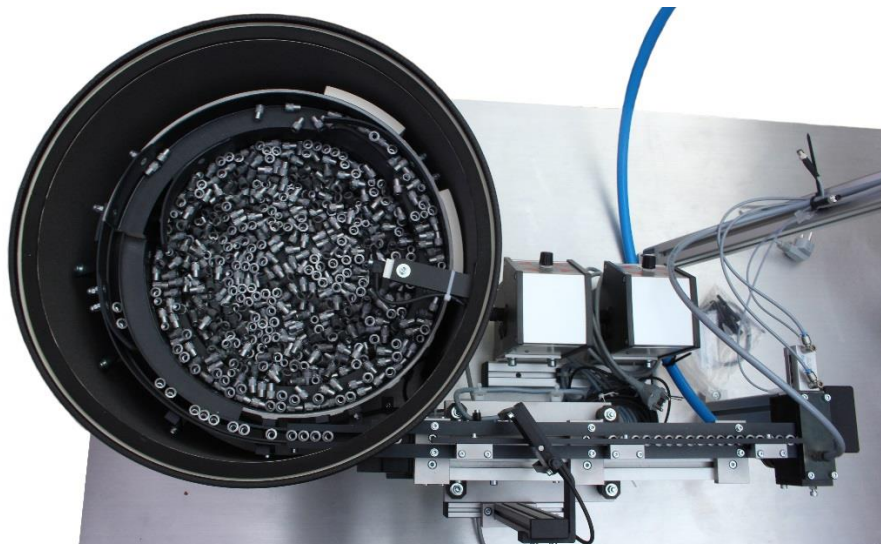
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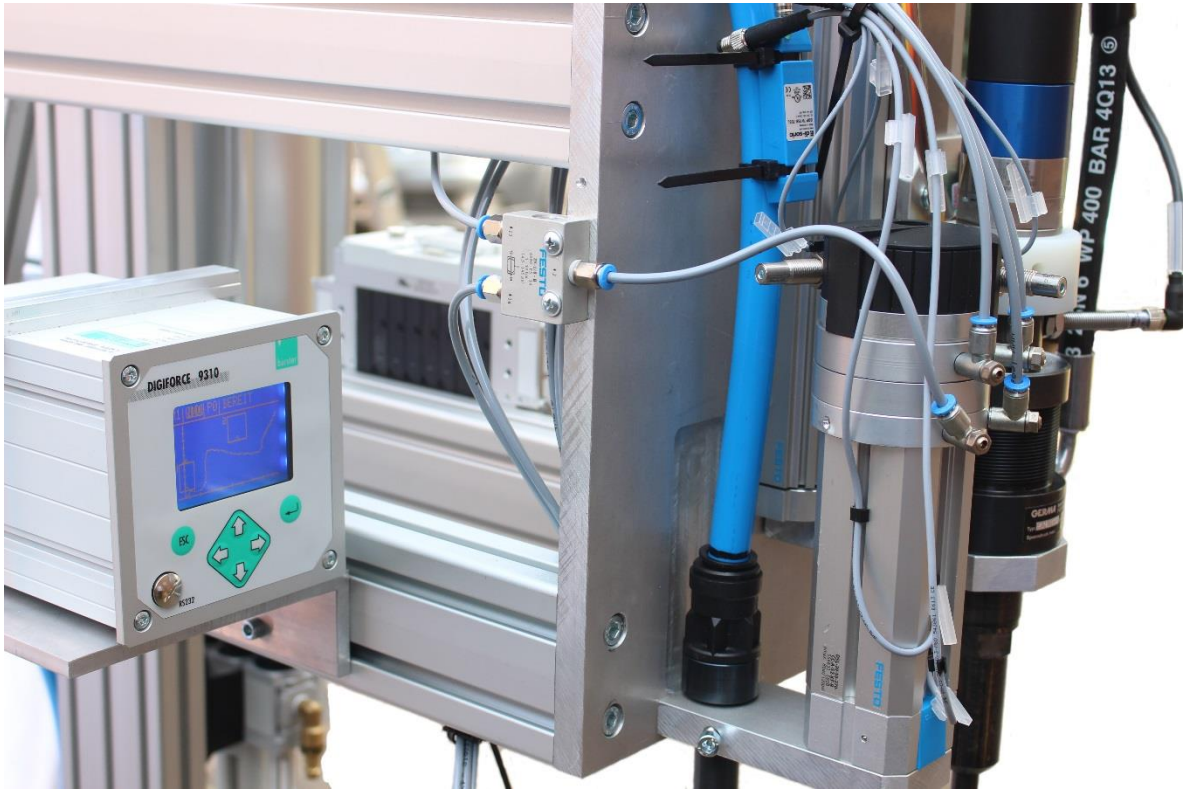
Automation rivet nut M6



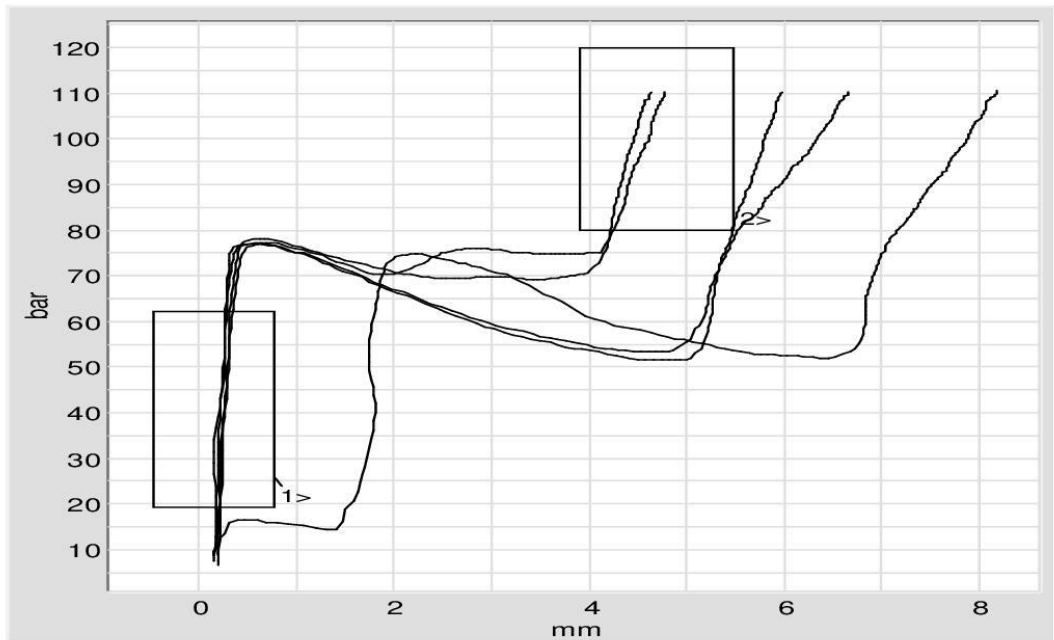
[YouTube](#)



Feeding system for rivet nuts with spiral conveyors, linear conveyors and separation



Prozess control Digiforce 9310



Beschreibung: BNM M6-D10

Kurve	Bezeichnung	Messwerte	Ergebnis
1	in Luft	206	NIO
2	2mm Klemmbereich	184	NIO
3	3,5mm Klemmbereich	156	IO
4	4mm Klemmbereich	159	IO
5	1mm Abstand	236	NIO

Setting curves for workpiece thickness 0mm, 2mm, 3.5mm, 4mm and 1mm distance